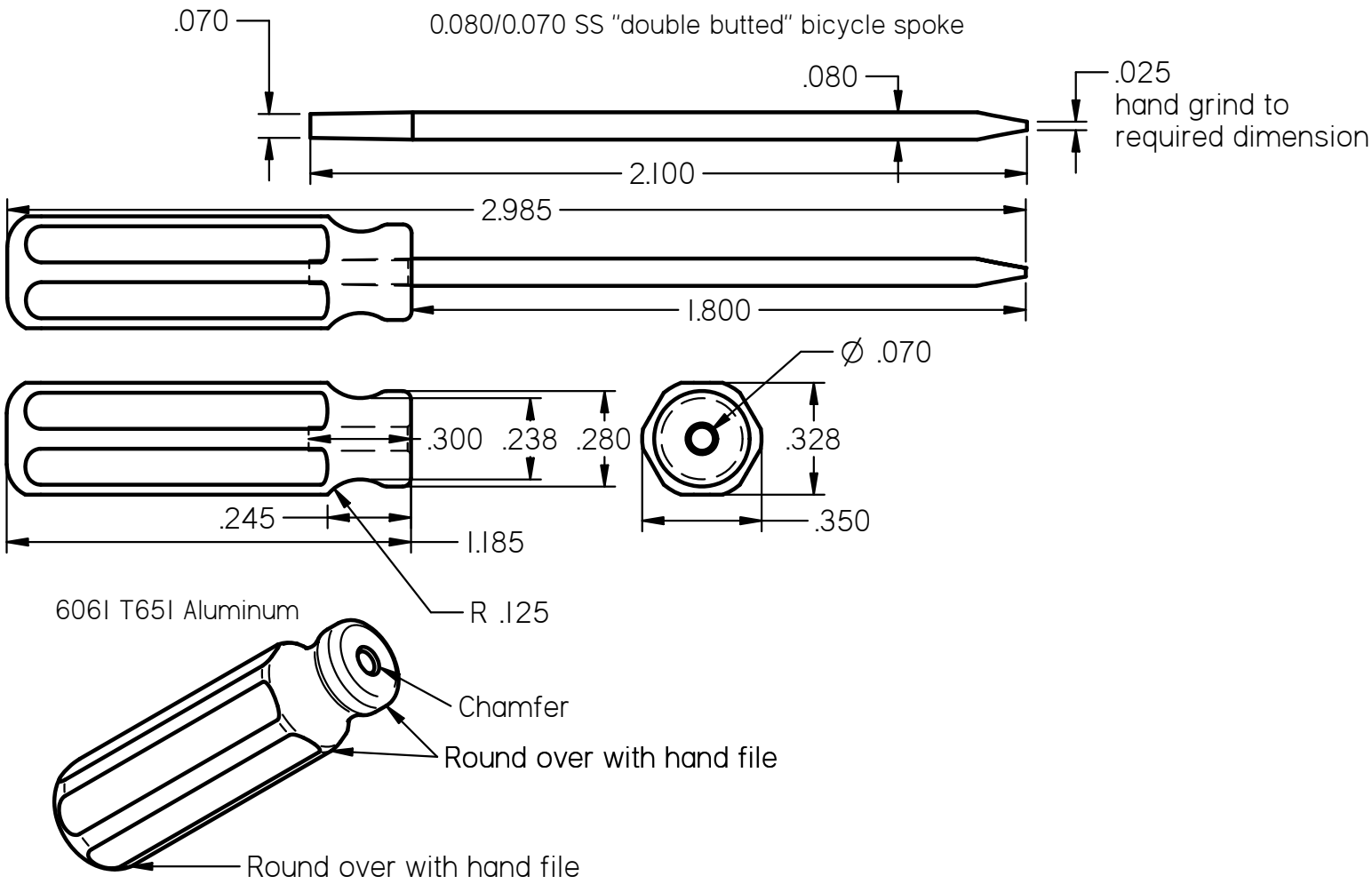
.070
0.080/0.070 SS "double butted" bicycle spoke
.080
.025
hand grind to
required dimension
2.100
2.985
1.800
Ø .070
.300
.238
.280
.328
.245
1.185
.350
R .125
6061 T651 Aluminum
Chamfer
Round over with hand file
Round over with hand file